



MAT'L: ALLOY STEEL 4140 A.Q.  
 HEAT TREAT: R<sub>2</sub> 33-37

SEE H.T.H. DWG. DATED JAN. 3, 1961



**McCARTNEY MFG. CO.**  
 BAXTER SPRINGS KANSAS

NEXT ASSY D-321

PISTON SEAL

UNLESS OTHERWISE SPECIFIED  
 TOLERANCE: FRACTIONS ± 1/64, DECIMALS ± .005  
 BREAK SHARP CORNERS AND EDGES ALL OVER.  
 SURFACE FINISH 63 ALL OVER.

REV. ▲	REF. No. ▲
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SCALE FULL	DATE 8-9-63
MATL NOTED	HEAT TREAT NOTED
	DWG. LEP
	APPRD. OK. H.T.H. 9-23-63
CATALOG No.	DWG. No. C-546